



Innovative, sustainable
safety solutions.

Send us an email at
logosales@globalglove.com
for questions, support,
or to send in an order.



Globalglove.com



Riley-eyewear.com



Bullhead Safety®

BullheadSafety.com

Globus Global Safety
13915 Radium St NW
Ramsey, MN 55303
763-450-0110

Custom Imprinting

GUIDELINES FOR LOGOS

Custom imprinting is available for most apparel, hard hats, and safety glasses with certain limitations based on the clothing, location, style, and logo.

General Information

- Lead time is estimated 10 business days after receipt of approved proof and purchase order. Subject to change during holiday season.
- If an order is canceled or changed once it is approved and in production, customers will be responsible for all production and product costs up to the time of cancellation.
- GGS does not accept returns on personalized items once the proof has been approved and the product has been customized.
- Logo orders may not be combined with non-logo orders to meet freight paid amount.

What we need from you

When ordering custom personalization from GGS, please provide the following:

- Customer Name
- Type of personalization (screen print/pad print)
- Artwork (See below for artwork guidelines)
- Artwork Location
- Colors (See PMS color guidelines)

Artwork Guidelines

For fastest turnaround and highest quality, please provide your artwork in vector format. Vector files are made up of points, lines, curves, and shapes which allow the image to be scaled or modified without loss of image quality or resolution.

Approved Artwork

File Formats:

- .ai - Adobe Illustrator (preferred)
- .eps - Encapsulated Postscript (preferred)
- .pdf - Portable Document File in vector format
- .jpg - Joint Photographic Experts File @ 300 dpi or higher
- .tif - Tagged Image File @ 300 dpi or higher



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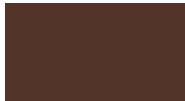
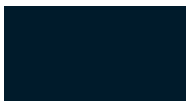
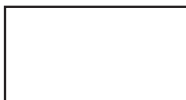
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Screen Printing

(APPAREL)

Stock PMS Colors

- Due to the characteristics of customizing on various materials and colors, we cannot guarantee an absolute PMS color match.
- If your artwork contains gradients or shadows, they will be removed or replaced with a solid color.
- IF PMS colors are not provided, GGS will use the closest stock colors below:

			
Lemon Yellow PMS 109	Golden Yellow PMS 115	Scarlet PMS 1788	Maroon PMS 209
			
Columbia Blue PMS 279	Royal Blue PMS 2738	Kelly Green PMS 342	Chocolate Brown PMS 476
			
Super Lt Gold PMS 137	Bright Orange PMS 172	National Red PMS 200	Super Dark Red PMS 186
			
Dark Gray PMS 429	Graphics Purple PMS 7447	Island Blue PMS 285	Light Royal Blue PMS 661
			
Bears Navy PMS 648	Dark Navy PMS 296	Dallas Green PMS 356	Vegas Gold PMS 616
			
Black	White		

Custom Colors

- GGS provides PMS color matching.
- Due to the characteristics of customizing on various fabric materials and colors such as high visibility, we cannot guarantee an absolute PMS color match. All color swatches in this document are for visual reference only.



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Pad Printing

(HARD HATS/SAFETY GLASSES)

Stock PMS Colors

- Due to the characteristics of customizing on various materials and colors, we cannot guarantee an absolute PMS color match.
- If your artwork contains gradients or shadows, they will be removed or replaced with a solid color.
- IF PMS colors are not provided, GGS will use the closest stock colors below:



10 GL



11 GS



12 AR



21 RS



22 RC



60 BN



25 MG



27 VT



32 BL



40 VR



65 NR

Custom Colors

- GGS provides PMS color matching.
- Due to the characteristics of customizing on various materials we cannot guarantee an absolute PMS color match. All color swatches in this document are for visual reference only.



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Custom Imprinting

Imprint your logo or your customer's logo on our safety wear. In order to start the process, we only need your artwork. Vectored artwork is preferred, but if unavailable, we can work from any files you provide. Contact your sales representative for further details.

Safety Glass Pad Printing

Minimum quantity to print is 144 pairs, with additional quantities required in sets of 12. Estimated lead time is 10-15 business days from time the artwork is approved and purchase order is received. Please contact logosales@globalglove.com with any questions.



Hard Hat Pad Printing

Minimum quantity to print HH-F1 and HH-C style hard hats is 36 with case quantities of 6 thereafter. Minimum quantity to print HH-CH climbing helmets is 32 with case quantities of 4 thereafter. Estimated lead time is 10-15 business days from time the artwork is approved and purchase order is received. Only white or black ink is printed on colored hard hats. PMS colors can be printed on white hard hats only.

Imprint Areas:

Cap and Full Brim = 2.50" x 1.625" front, 2.50" x 1.00" back, 2.00" x 1.00" sides
Climbing Helmet = 2.25" x 1.25" front, 2.40" x 1.00" back, 2.50" x 1.00" sides
Bump Cap = 1.35" x 1.5" front only



Depending on the orientation of your logo it may not be able to fill the entire imprint area due to the curvature of the hard hat's surface. Our imprinting professional will configure your provided artwork on the hard hat to ensure optimal sizing and a proof will be provided for you.

Vests/Shirts/T-Shirts

Minimum quantity to print is 25 pieces per style. Logo size is tailored to the smallest-sized garment. Artwork cannot be printed on reflective stripes. Estimated lead time is 7-10 business days from time the artwork is approved and purchase order is received.

Sweatshirts

Minimum quantity to print is 25 pieces per sweatshirt style. Estimated lead time is 7-10 business days from time the artwork is approved, and purchase order is received.

Bombers/Parkas/Jackets

Minimum is 12 pcs pieces per bomber, parka, or jacket style. Estimated lead time is 7-10 business days from time the artwork is approved, and purchase order is received.



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Customer is responsible for set-up fees on canceled printing orders.
Logo orders may not be combined with non-logo orders to meet freight paid amount.