



Innovative, sustainable
safety solutions.

Send us an email at
logosales@globalglove.com
for questions, support,
or to send in an order.



Globalglove.com



Riley-eyewear.com



Bullhead Safety®

BullheadSafety.com

Globus Global Safety
13915 Radium St NW
Ramsey, MN 55303
763-450-0110

Custom Imprinting

GUIDELINES FOR LOGOS

Custom imprinting is available for most apparel, hard hats, and safety glasses with certain limitations based on the clothing, location, style, and logo.

General Information

- Lead time is estimated 10 business days after receipt of approved proof and purchase order. Subject to change during holiday season.
- If an order is canceled or changed once it is approved and in production, customers will be responsible for all production and product costs up to the time of cancellation.
- GGS does not accept returns on personalized items once the proof has been approved and the product has been customized.
- Logo orders may not be combined with non-logo orders to meet freight paid amount.

What we need from you

When ordering custom personalization from GGS, please provide the following:

- Customer Name
- Type of personalization (screen print/pad print)
- Artwork (See below for artwork guidelines)
- Artwork Location
- Colors (See PMS color guidelines)

Artwork Guidelines

For fastest turnaround and highest quality, please provide your artwork in vector format. Vector files are made up of points, lines, curves, and shapes which allow the image to be scaled or modified without loss of image quality or resolution.

Approved Artwork

File Formats:

- .ai - Adobe Illustrator (preferred)
- .eps - Encapsulated Postscript (preferred)
- .pdf - Portable Document File in vector format
- .jpg - Joint Photographic Experts File @ 300 dpi or higher
- .tif - Tagged Image File @ 300 dpi or higher



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Screen Printing

(APPAREL)

Stock PMS Colors

- Due to the characteristics of customizing on various materials and colors, we cannot guarantee an absolute PMS color match.
- If your artwork contains gradients or shadows, they will be removed or replaced with a solid color.
- The colors of your artwork will be replaced with the closest stock colors available:



Lemon Yellow
PMS 109



Golden Yellow
PMS 115



Scarlet
PMS 1788



Maroon
PMS 209



Columbia Blue
PMS 279



Royal Blue
PMS 2738



Kelly Green
PMS 342



Chocolate Brown
PMS 476



Super Lt Gold
PMS 137



Bright Orange
PMS 172



National Red
PMS 200



Super Dark Red
PMS 186



Dark Gray
PMS 429



Graphics Purple
PMS 7447



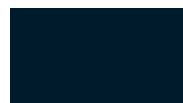
Island Blue
PMS 285



Light Royal Blue
PMS 661



Bears Navy
PMS 648



Dark Navy
PMS 296



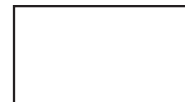
Dallas Green
PMS 356



Vegas Gold
PMS 616



Black



White

Custom Colors

- GGS provides PMS color matching.
- Due to the characteristics of customizing on various fabric materials and colors such as high visibility, we cannot guarantee an absolute PMS color match. All color swatches in this document are for visual reference only.



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Pad Printing

(HARD HATS/SAFETY GLASSES)

Stock PMS Colors

- Due to the characteristics of customizing on various materials and colors, we cannot guarantee an absolute PMS color match.
- If your artwork contains gradients or shadows, they will be removed or replaced with a solid color.
- The colors of your artwork will be replaced with the closest stock colors available:



10 GL



11 GS



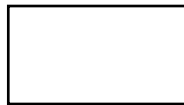
12 AR



21 RS



22 RC



60 BN



25 MG



27 VT



32 BL



40 VR



65 NR

Custom Colors

- GGS provides PMS color matching.
- Due to the characteristics of customizing on various materials we cannot guarantee an absolute PMS color match. All color swatches in this document are for visual reference only.



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ASKYTEC™

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RILEY

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Custom Imprinting

Imprint your logo or your customer's logo on our safety wear. In order to start the process, we only need your artwork. Vectored artwork is preferred, but if unavailable, we can work from any files you provide. Contact your sales representative for further details.

Safety Glass Pad Printing

Minimum quantity to print is 144 pairs, with additional quantities required in sets of 12. Standard lead time is 10-15 business days from time the artwork is approved and purchase order is received. Please contact logosales@globalglove.com with any questions.



Hard Hat Pad Printing

Minimum quantity to print HH-F1 and HH-C style hard hats is 36 with case quantities of 6 thereafter. Minimum quantity to print HH-CH climbing helmets is 32 with case quantities of 4 thereafter. Standard lead time is 10-15 business days from time the artwork is approved and purchase order is received. Only white or black ink is printed on colored hard hats. PMS colors can be printed on white hard hats only.

Imprint Areas:

Cap and Full Brim = 2.50" x 1.625" front, 2.50" x 1.00" back,
2.00" x 1.00" sides
Climbing Helmet = 2.25" x 1.25" front, 2.40" x 1.00" back,
2.50" x 1.00" sides
Bump Cap = 1.35" x 1.5" front only



Depending on the orientation of your logo it may not be able to fill the entire imprint area due to the curvature of the hard hat's surface. Our imprinting professional will configure your provided artwork on the hard hat to ensure optimal sizing and a proof will be provided for you.

Vests/Shirts/T-Shirts

Minimum quantity to print is 25 pieces per style. Logo size is tailored to the smallest-sized garment. Artwork cannot be printed on reflective stripes. Standard lead time is 7-10 business days from time the artwork is approved and purchase order is received.

Sweatshirts

Minimum quantity to print is 25 pieces per sweatshirt style. Standard lead time is 7-10 business days from time the artwork is approved, and purchase order is received.

Bombers/Parkas/Jackets

Minimum is 12 pcs pieces per bomber, parka, or jacket style. Standard lead time is 7-10 business days from time the artwork is approved, and purchase order is received.



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Customer is responsible for set-up fees on canceled printing orders.

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